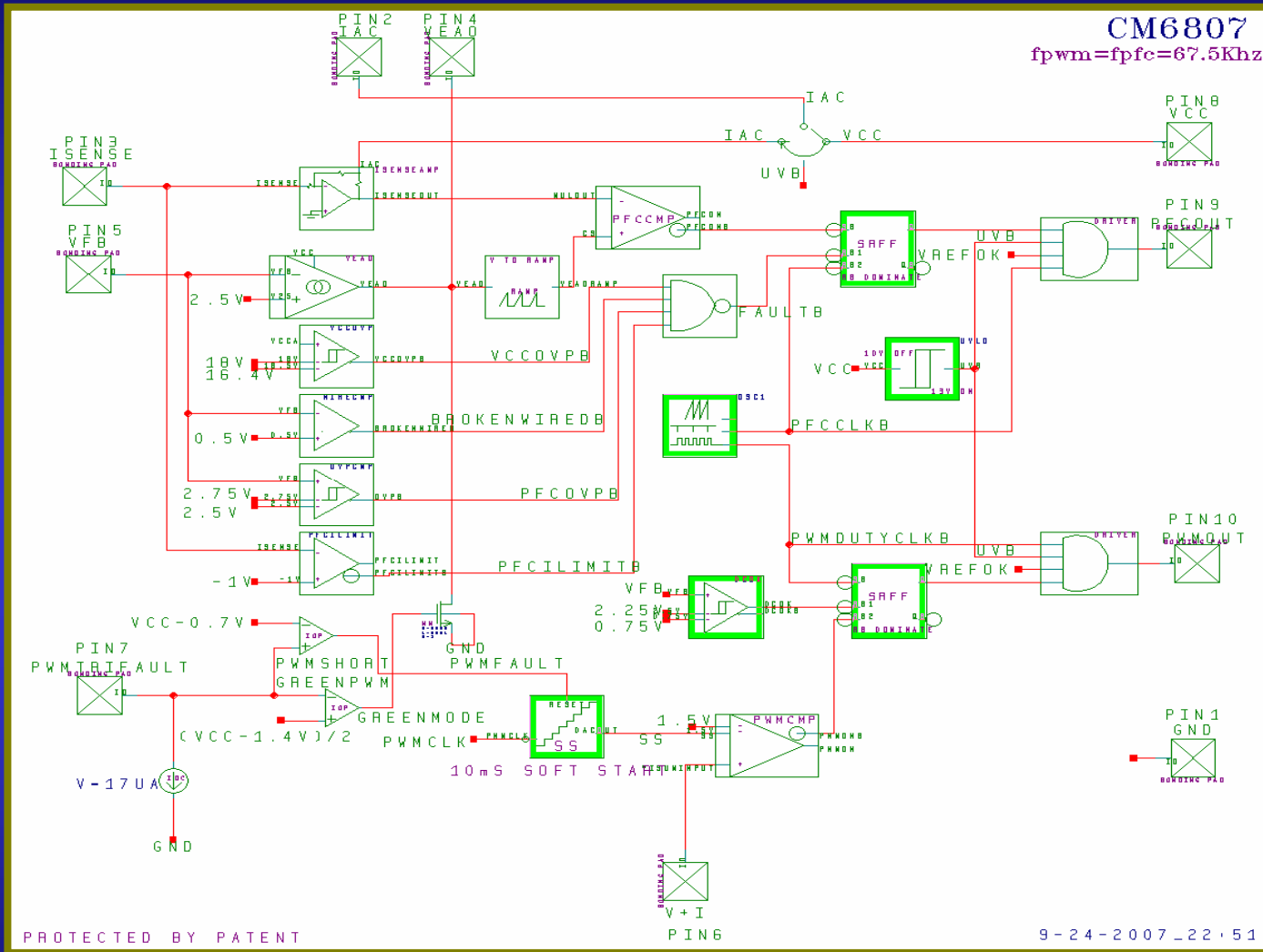


PFC + Stand By
CM6807

85+
with
10 pin PFC/Stand By
Combo

CM6807

Design process



CM6807
Simplified Block Diagram

PFC Control:

Leading Edge Modulation
with Input Current
Shaping Technique

(ICST)

- ICST is based on the following equations:

$$R_e = \frac{V_{in}}{I_{in}} \quad \text{_____} \quad (1)$$

$$\bar{I}_l = I_{in} \quad \text{_____} \quad (2)$$

- Equation 2 means: average boost inductor current equals to input current.
- Assume that input instantaneous power is about to equal to the output instantaneous power.

$$\therefore V_{in} \times \bar{I}_l \approx V_{out} \times \bar{I}_d \quad \text{_____} \quad (3)$$

$$\frac{V_{out}}{V_{in}} = \frac{1}{(1-d)} \quad \text{_____} \quad (4)$$

- For steady state and for the each phase angle, boost converter DC equation at continuous conduction mode is:

- Rearrange above equations, (1), (2),(3), and (4) in term of V_{out} and d , boost converter duty cycle and we can get average boost diode current equation (5):

$$\bar{I}_d = (1 - d)^2 \times V_{out} / R_e \quad \underline{\hspace{10em}} \quad (5)$$

- Also, the average diode current can be expressed as:

$$\bar{I}_d = \frac{1}{T_{sw}} \int_0^{T_{off}} I_d(t) \cdot dt \quad \underline{\hspace{10em}} \quad (6)$$

- If the value of the boost inductor is large enough, we can assume

$$I_d(t) \sim I_d$$

I_d is constant during each switching period, 1/67.5kHz.

- It means during each cycle or we can say during the sampling, the diode current is a constant.
- Therefore, equation (6) becomes:

$$\bar{I}_d = \frac{I_d \times t_{off}}{T_{sw}} = I_d \times d' = I_d \times (1 - d)$$

(7)

$$I_d \times d' = (d')^2 \times V_{out} / R_e$$

$$\therefore I_d = d' \times V_{out} / R_e$$

$$\therefore I_d = \frac{V_{out}}{R_e} \times \frac{t_{off}}{T_{sw}}$$

(8)

- Using this simple equation (8), we implement the PFC control section of the PFC-PWM controller, CM6805/6 & CM6903

Review Leading Edge Modulation & Average Current Mode PFC Control

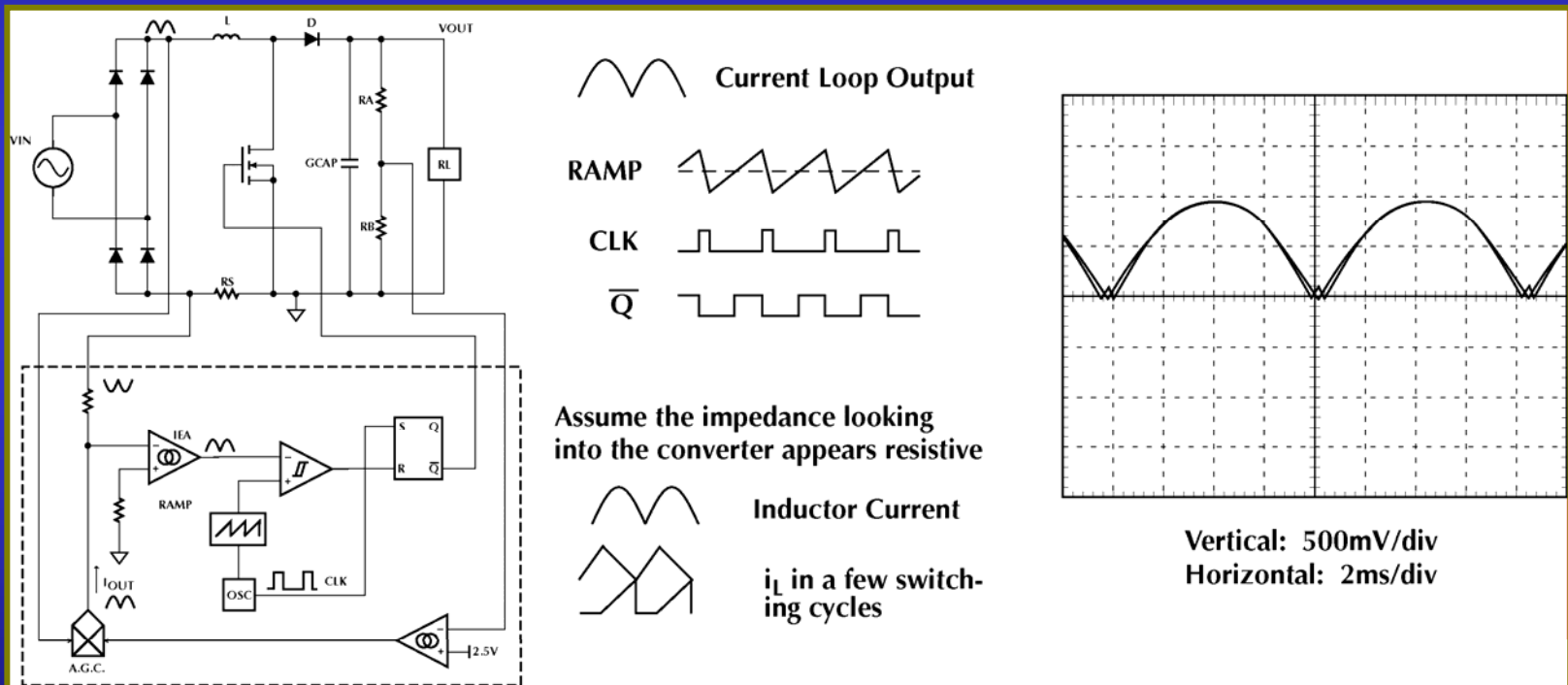
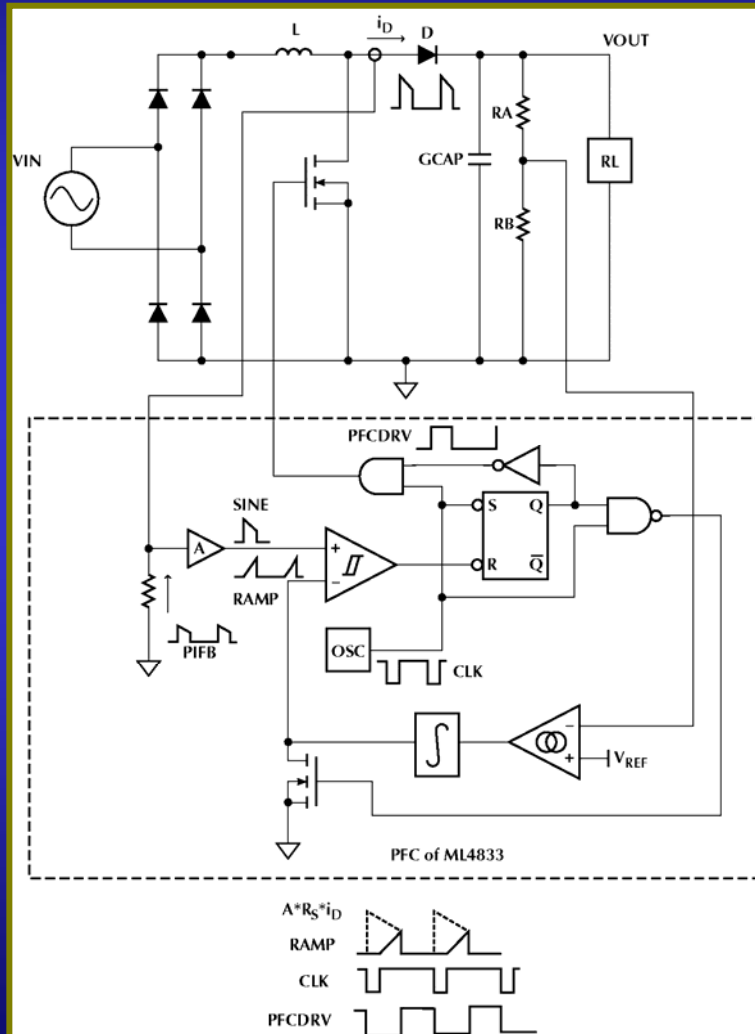


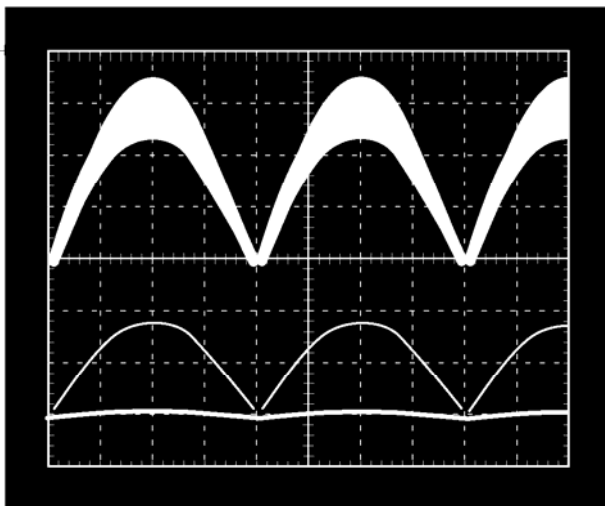
Figure 11. Input Current and Current-Loop Error Amplifier Output



- Sensing diode current (can use either current sense transformer for efficiency or simple current sense transistor)
- No AGC or multiplier
- Easy to compensate
- Automatic slope compensation
- AC or DC input

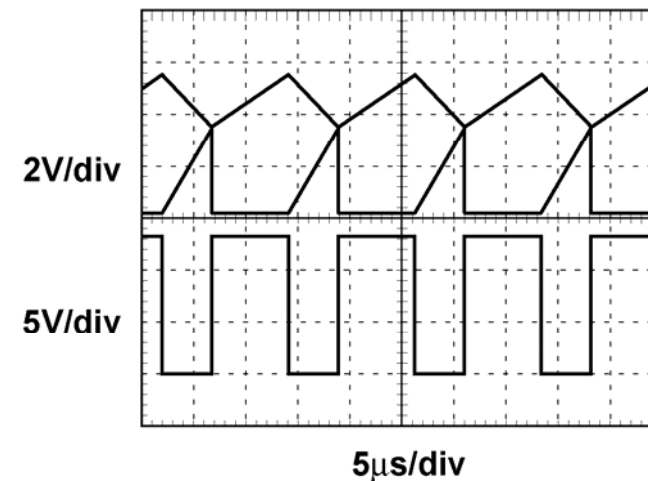
Figure 12a. Input Current Shaping PFC Control

Experimental Results of 100W Boost Converter



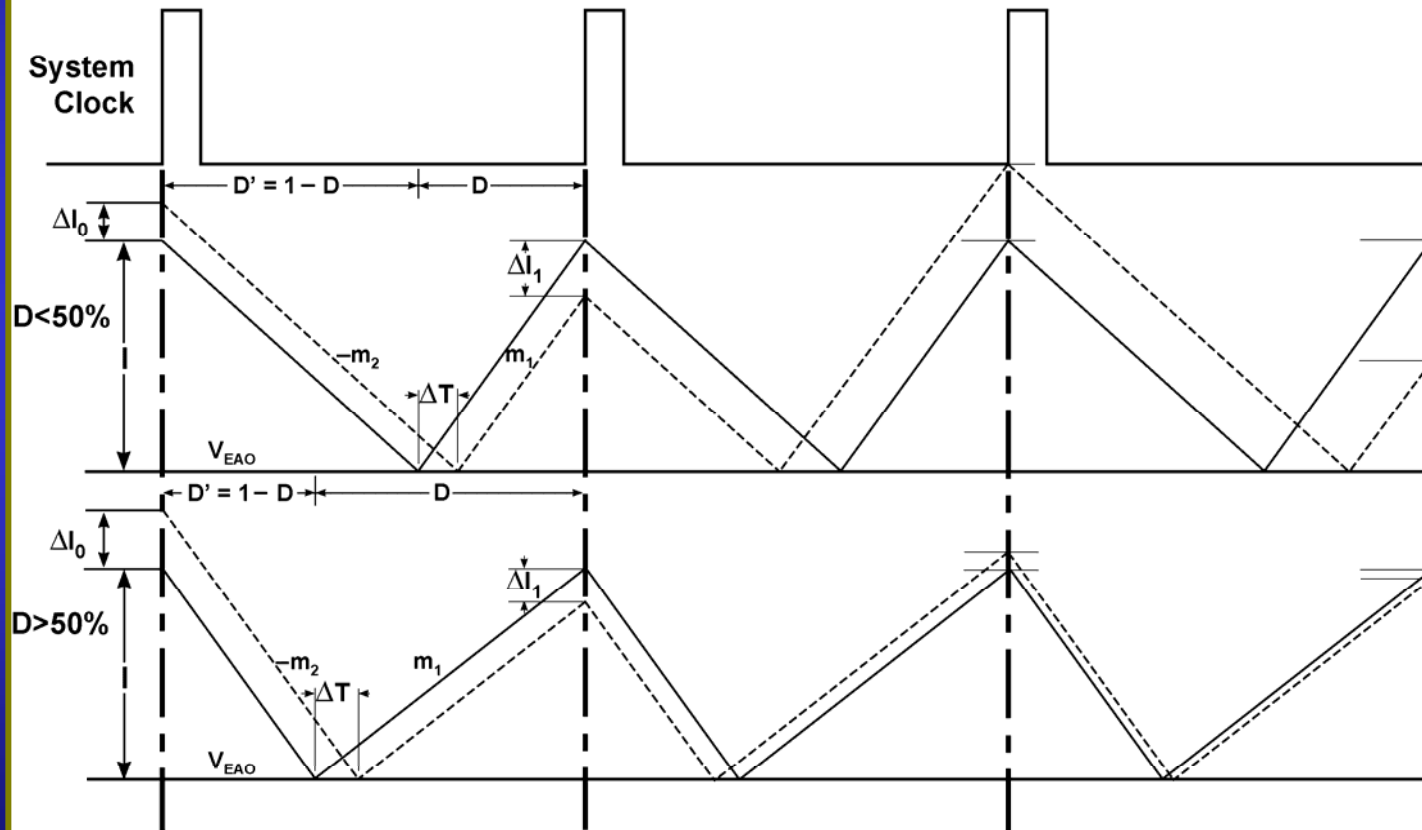
Top Trace: Voltage Signal of Inductor Current
Bottom Trace: RAMP

Duty Cycle Timing

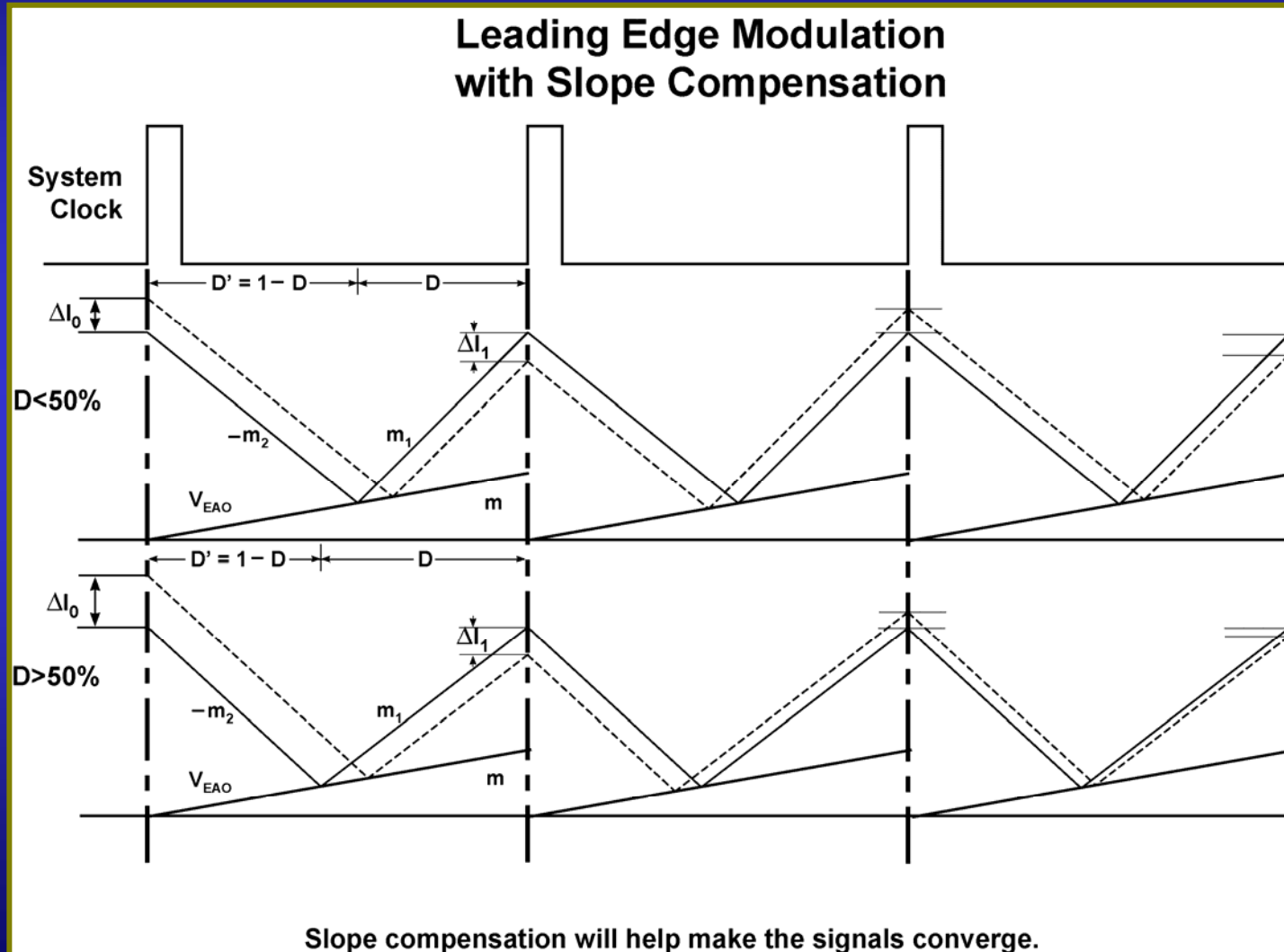


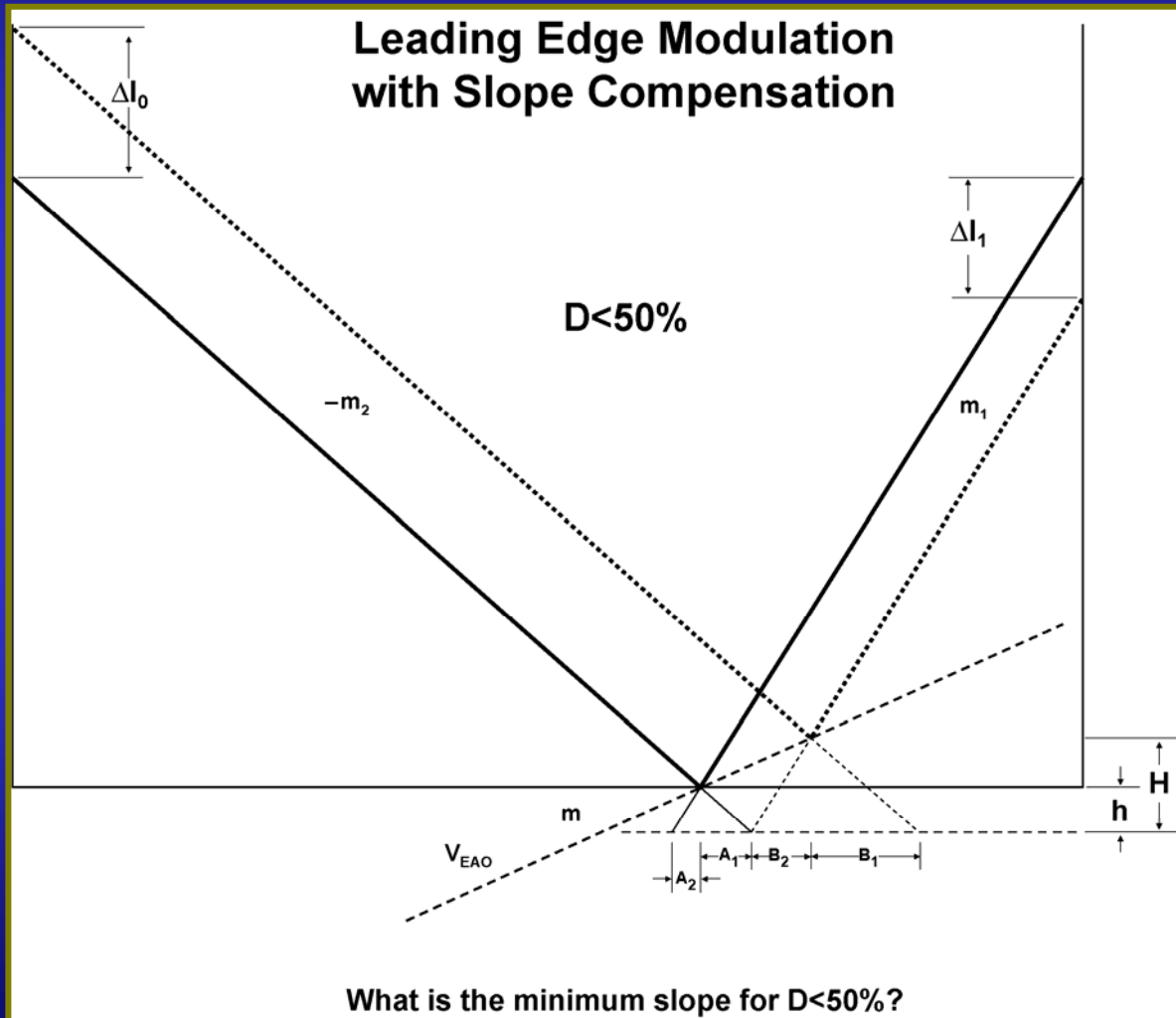
Top Trace: Voltage Signal of Inductor Current
Middle Trace: RAMP
Bottom Trace: PFC Gate Drive

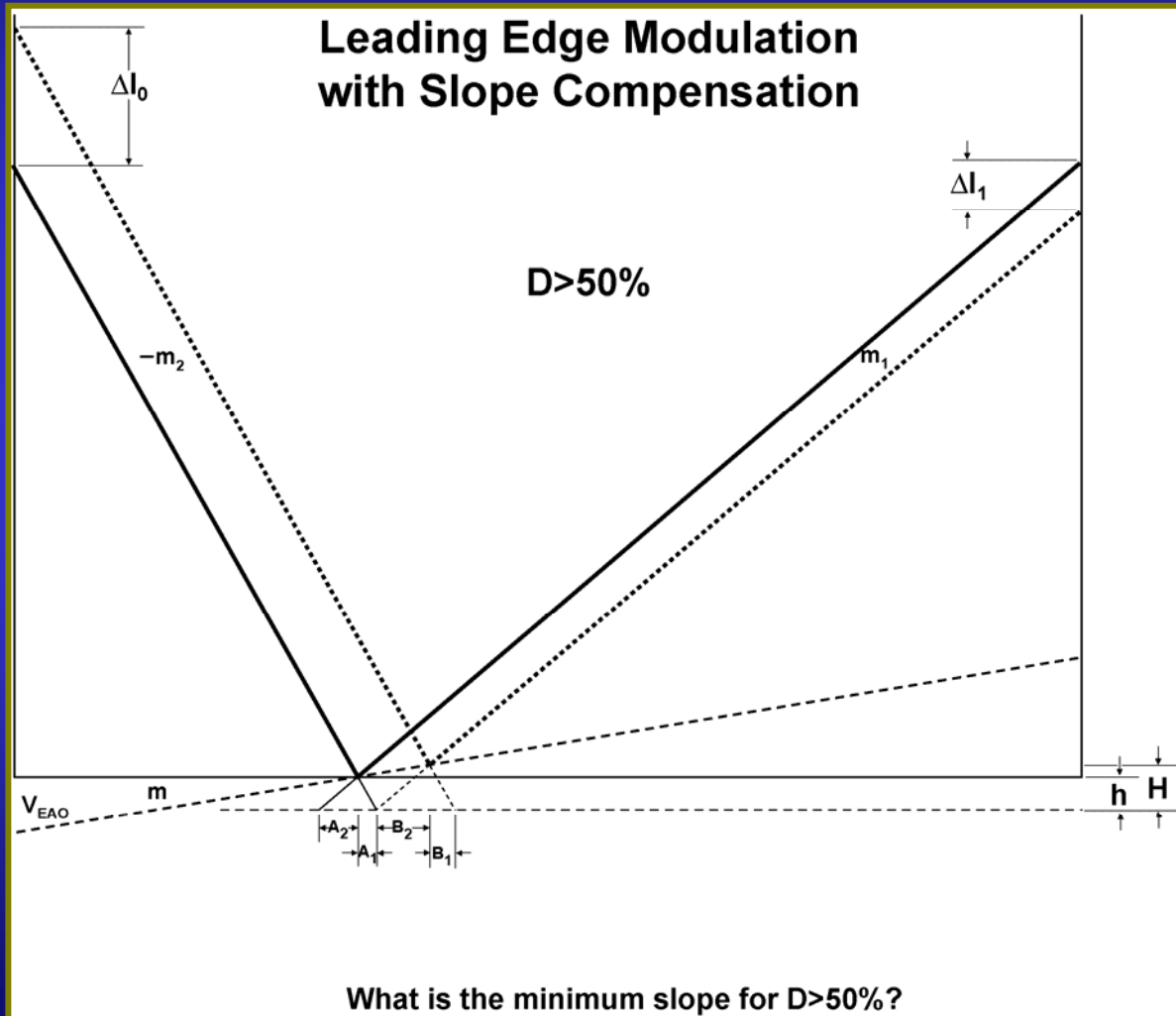
Leading Edge Modulation without Slope Compensation



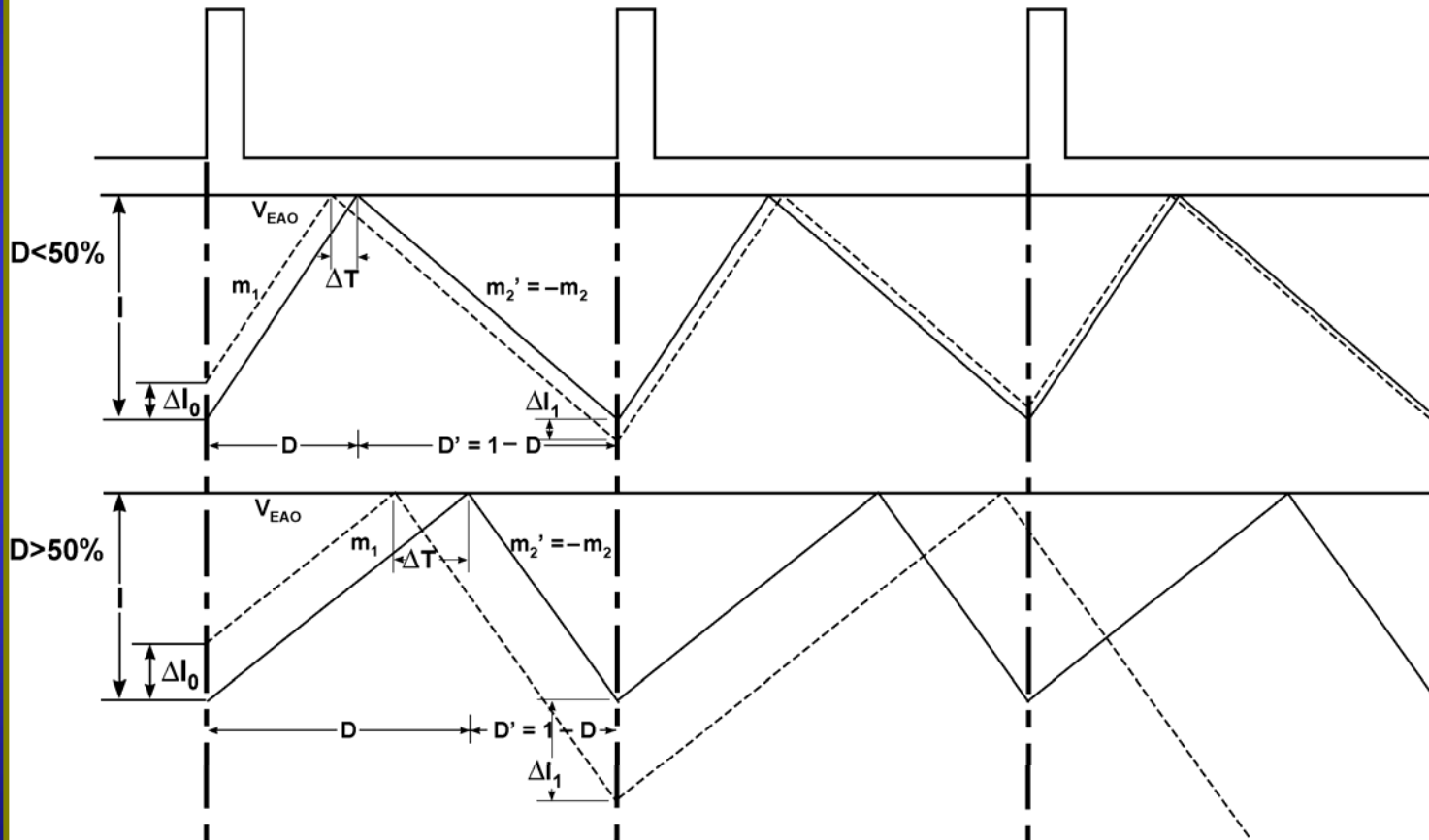
If $D > 50\%$ then any current perturbations (ΔI) caused by noise will converge over time.
If $D < 50\%$ then any current perturbations caused by noise will diverge over time.



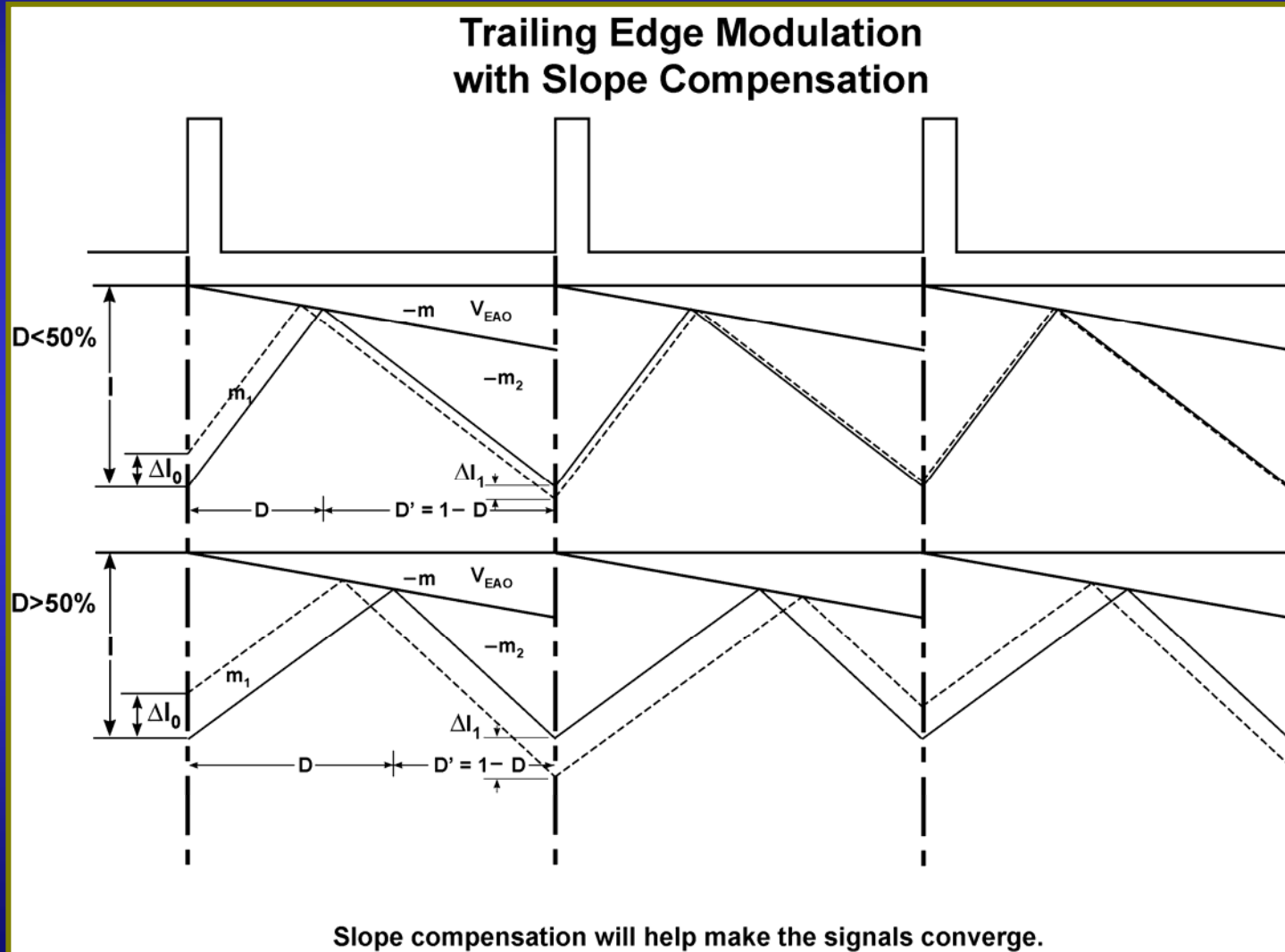




Trailing Edge Modulation without Slope Compensation



If $D < 50\%$ then any current perturbations (ΔI) caused by noise will converge over time.
If $D > 50\%$ then any current perturbations caused by noise will diverge over time.



Leading edge modulation current-mode needs slope compensation when D (the duty cycle) < 0.5 .

V_{EAO} is the voltage error amplifier output;

I is the inductor current;

m_1 is the rising slope of the inductor current waveform;

m_2 is the falling slope of the inductor current waveform.

The following equations can be derived:

$$\Delta T = \frac{\Delta I_0}{m_2} \quad (1)$$

$$\Delta T = \frac{\Delta I_1}{m_1} \quad (2)$$

(1) and (2) yield (3):

$$\Delta I_1 = -\Delta I_0 \times \frac{m_1}{m_2} \quad (3)$$

In general form:

$$\Delta I_n = \left(-\Delta I_0 \times \frac{m_1}{m_2} \right)^n \quad (4)$$

$$D' = 1 - D \quad (5)$$

$$I = m_2 \times D' \quad (6)$$

$$I = m_1 \times D \quad (7)$$

$$m_2 \times D' = m_1 \times D \quad (8)$$

So the relationship between D and ΔI is:

$$\Delta I_n = \left(-\Delta I_0 \times \frac{D'}{D} \right)^n \quad (9)$$

This leads to the conclusion that when the duty cycle (D) is greater than 50% for leading edge modulation without slope compensation the current loop is stable. And, when the duty cycle is less than 50%, the current loop is unstable.

When a current-mode converter uses leading edge modulation with slope compensation the current loop is stable for all values of duty cycle.

In the next set of equations A, A₁, A₂, B, B₁, B₂, H, and h are used for deriving the equations and have no physical properties.

$$A = \frac{\Delta I_1}{m_1} \qquad A_1 = \frac{h}{m_2} \qquad A_2 = \frac{h}{m_1}$$

$$B = \frac{\Delta I_0}{m_2} \qquad B_1 = \frac{H}{m_2} \qquad B_2 = \frac{H}{m_1}$$

$$A = A_1 + A_2 \qquad B = B_1 + B_2 \qquad H - h = (A_1 + B_2) \times m$$

From these the relationships among the inductor current slopes, the compensation slope, and the inductor current difference are:

$$\Delta I_1 = -\Delta I_0 \times \frac{(m_1 - m)}{(m_2 + m)} \qquad (10)$$

For a stable current loop the following equations exist:

$$\frac{(m_1 - m)}{(m_2 + m)} < 1 \qquad (11) \qquad m > 0.5 \times m_1 \qquad (12)$$

PFC Current Mode Leading Edge Modulation:

When Duty Cycle is less than 50%, it needs the slope compensation.

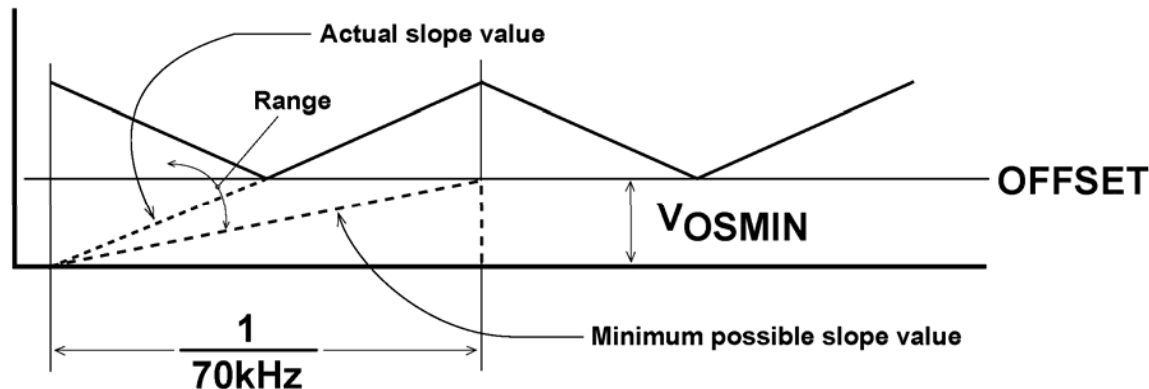
Vos goes up <-----> Ramp Slope goes up

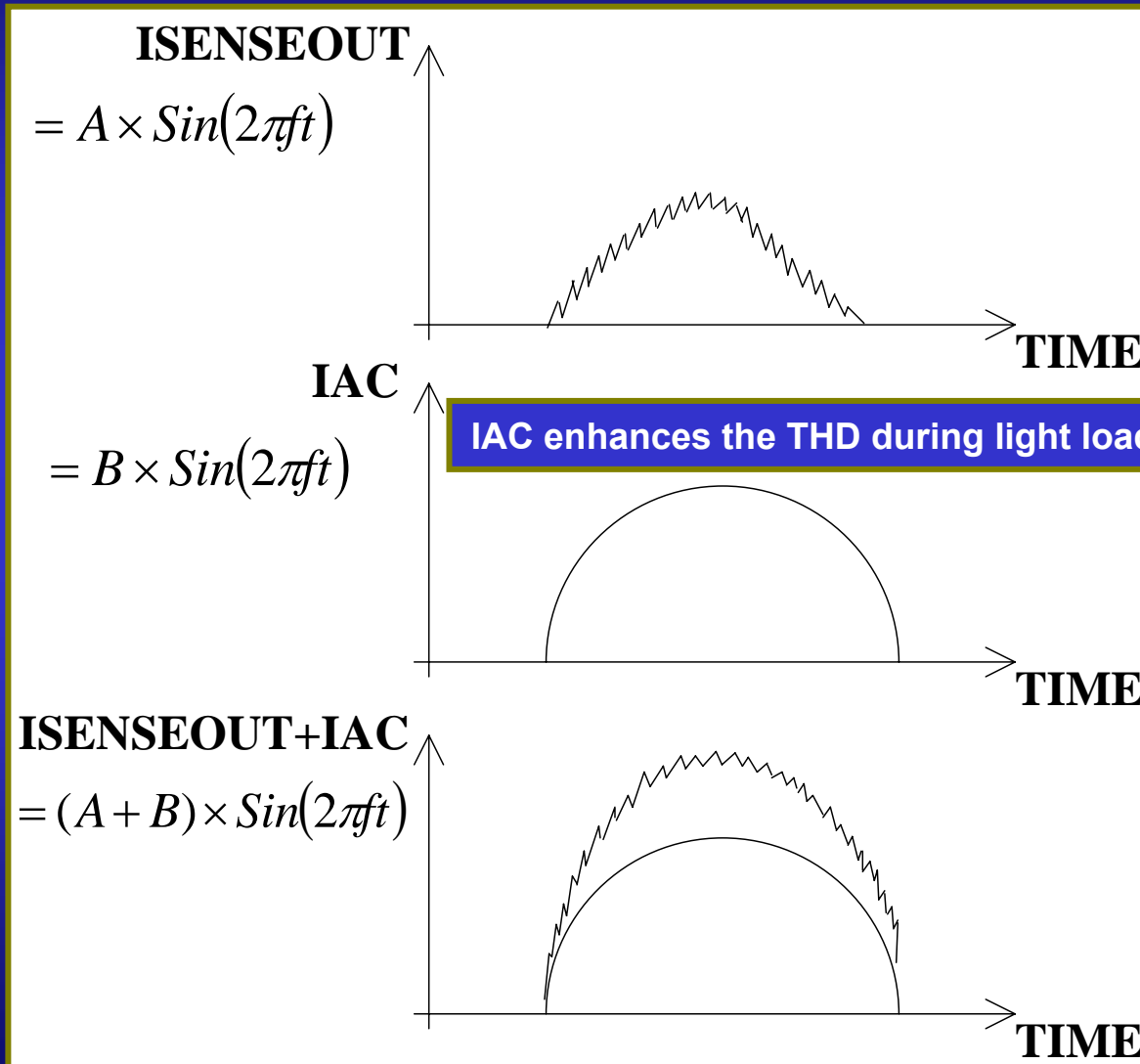
The worst condition occurs when $D = 0$ and $V_{IN} = 380V$.
At that time:

$$\frac{di_L}{dt} = \frac{V_{IN}}{L} = \frac{380}{L} \tag{1}$$

$$\frac{1}{S \times R_{Filter} \times C_{Filter} + 1} \times R5 \times \frac{di_L}{dt} = \frac{380}{L} \times R5 \times \frac{1}{S \times R_{Filter} \times C_{Filter} + 1} \tag{2}$$

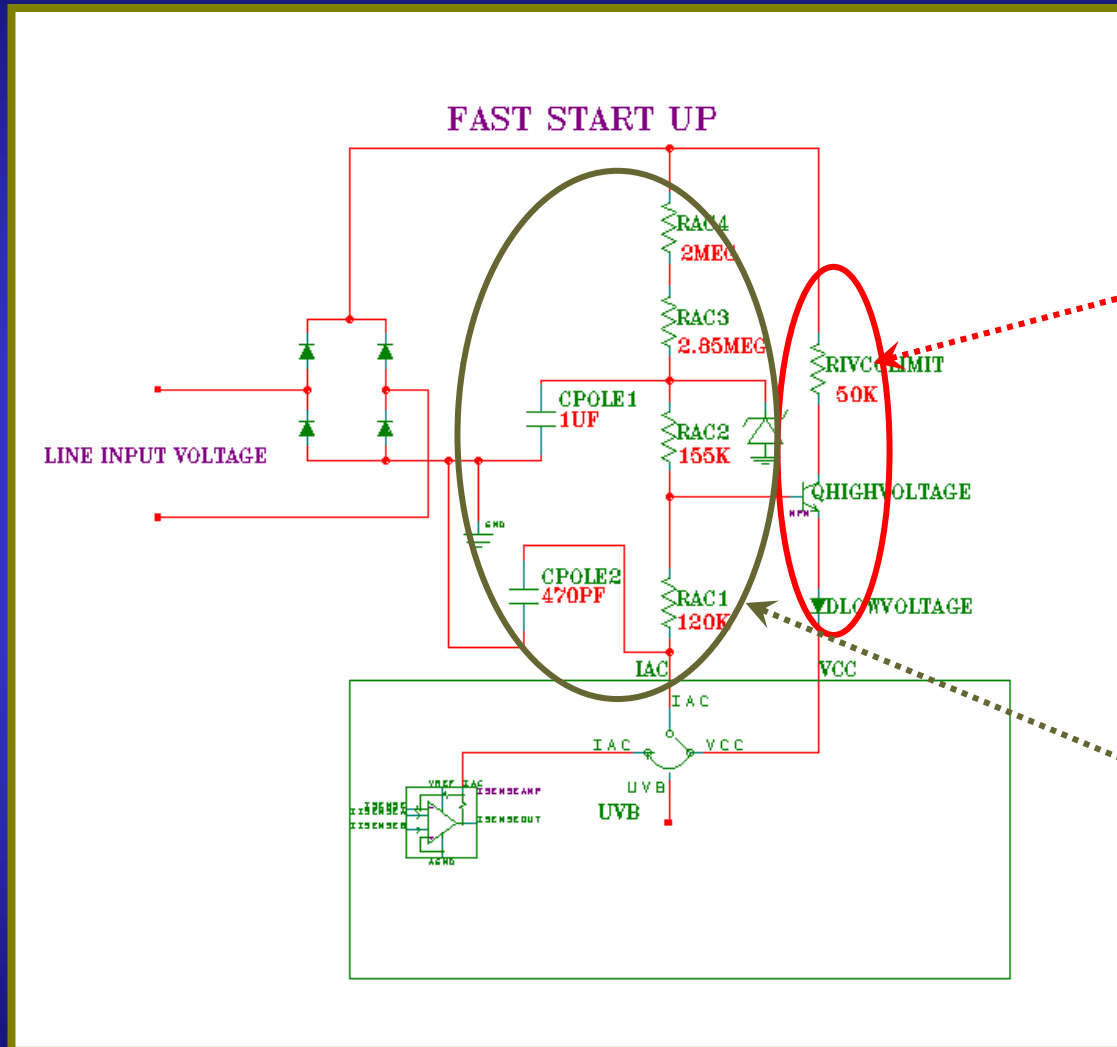
$$\therefore V_{OSMIN} = \frac{380}{L} \times R5 \times \frac{1}{\sqrt{(R_{Filter} \times C_{Filter} \times 2\pi 70kHz)^2 + 1^2}} \times \frac{1}{70kHz} \tag{3}$$





IAC, Pin 2: StartUp and PFC Slope Comp
VCC, Pin 8 For fast start up applications

PFC Control: ICST



Vcc Fast Start Up
 I_{cc} start up typical ~100uA

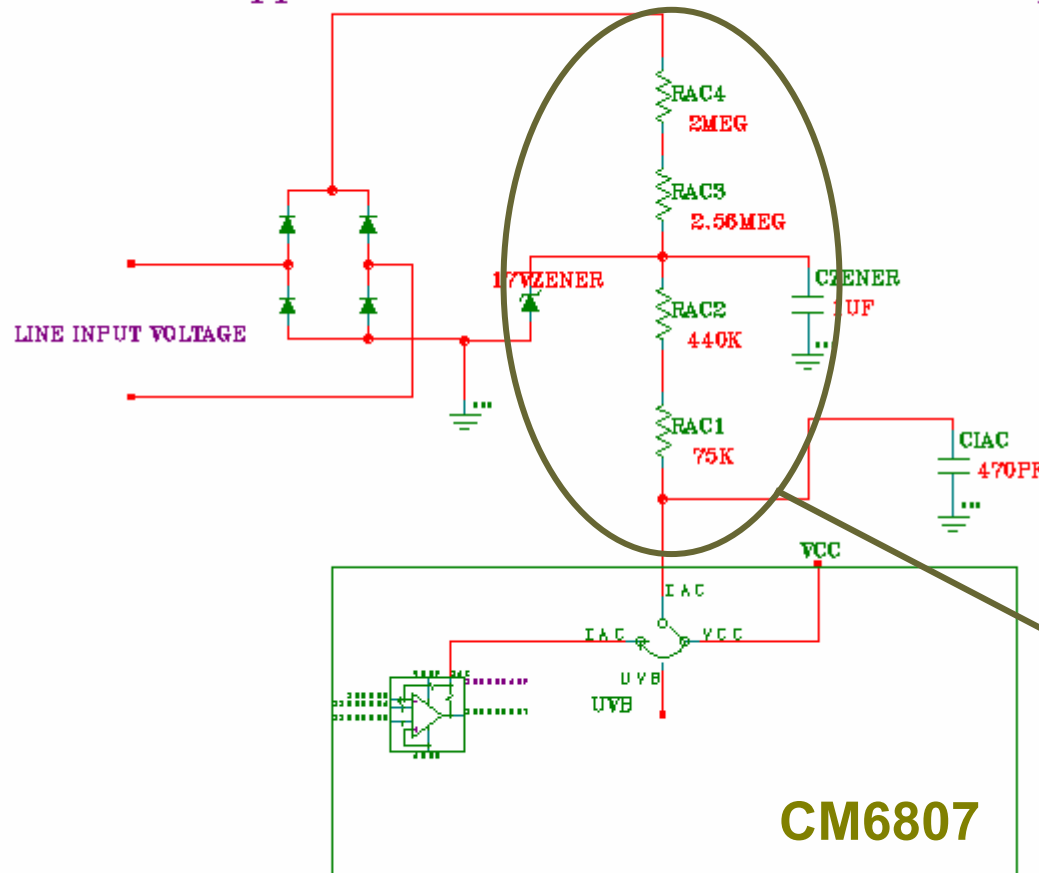
PFC Current Loop
Slope Compensation

CM6807 IAC have the Switch to switch to VCC During start up

IAC, Pin 2: StartUp and PFC Slope Comp
VCC, Pin 8

PFC Control: ICST

For Applications, it does not need fast start up.



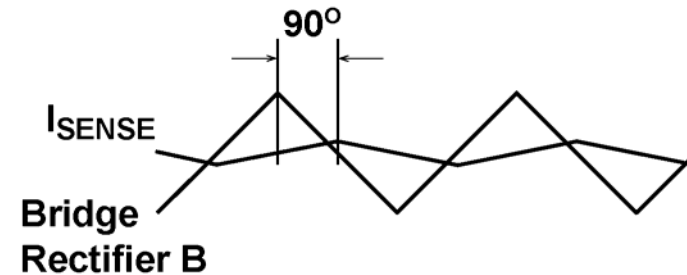
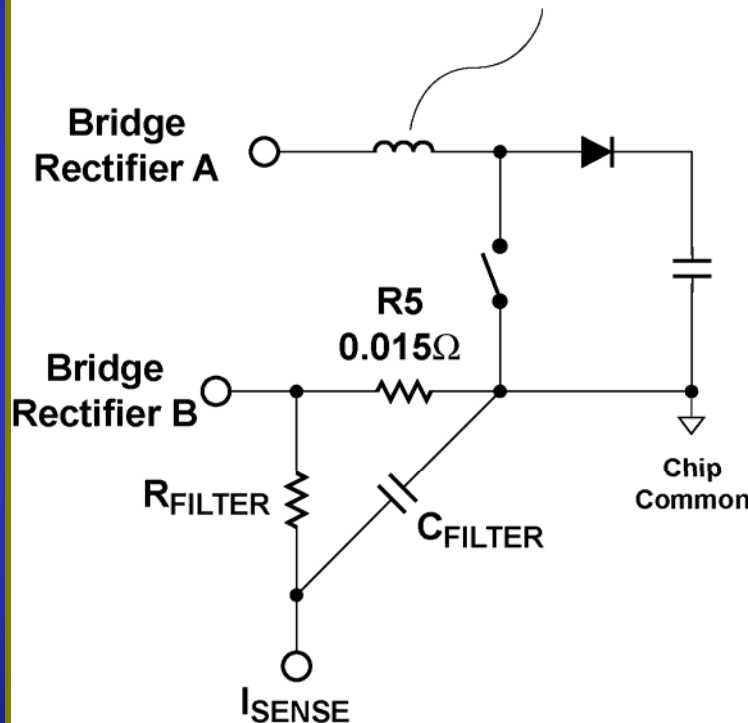
PFC Current Loop
Slope Compensation

I_{sense}, Pin 3

2 purposes to add I_{sense} filter:

- Protect IC during inrush current
- Using smaller inductor and still having good THD

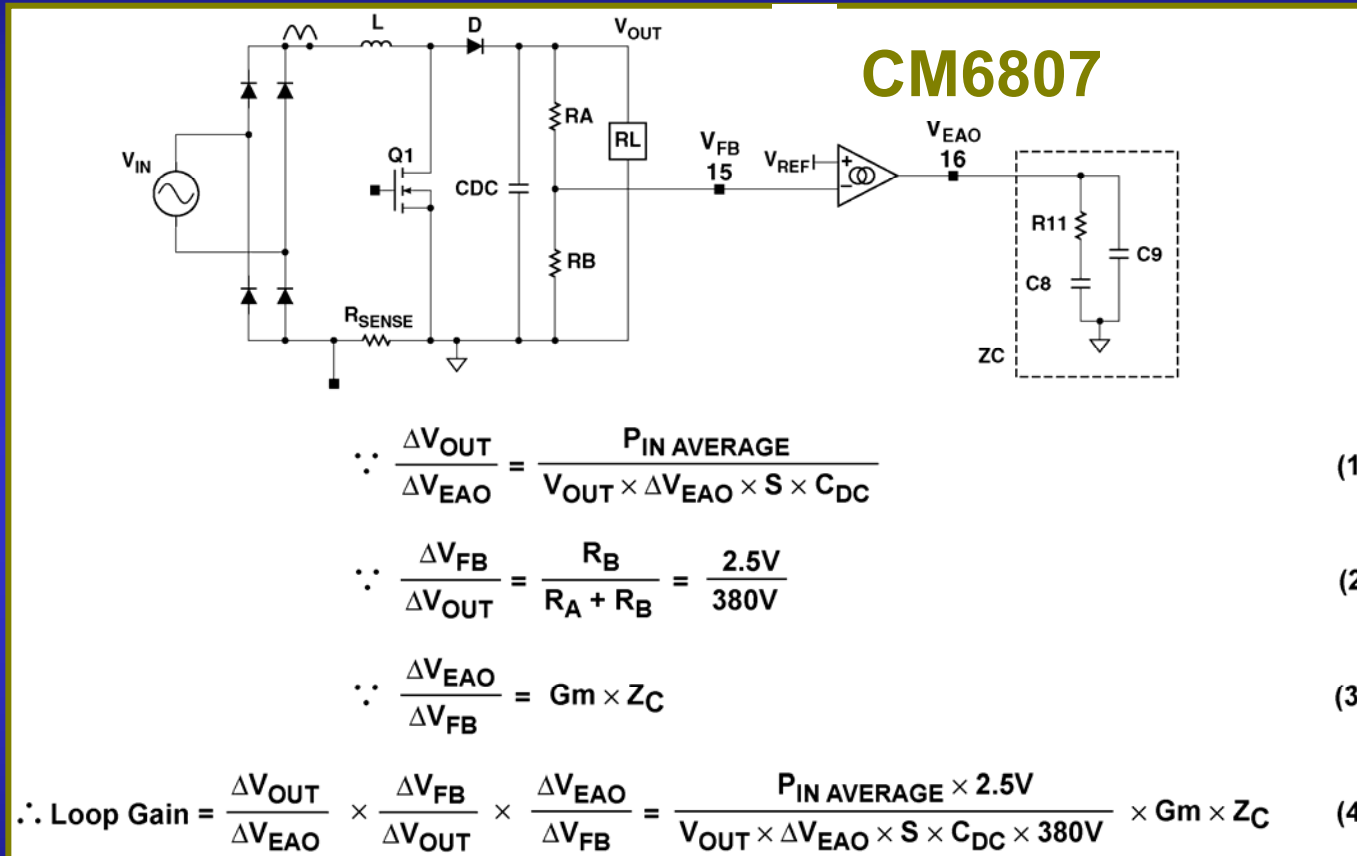
To Reduce Boost Inductor



Usually, the pole of I_{sense} filter ~ 1/6 of the switching frequency, and it is $f_{sw}/6 = 1/(2 \times \pi \times R_{filter} \times C_{filter})$
 If $R_{filter} = 1K \Omega$, $C_{filter} = 14.15nF$.

Veao (pin4) and Vfb (pin5)

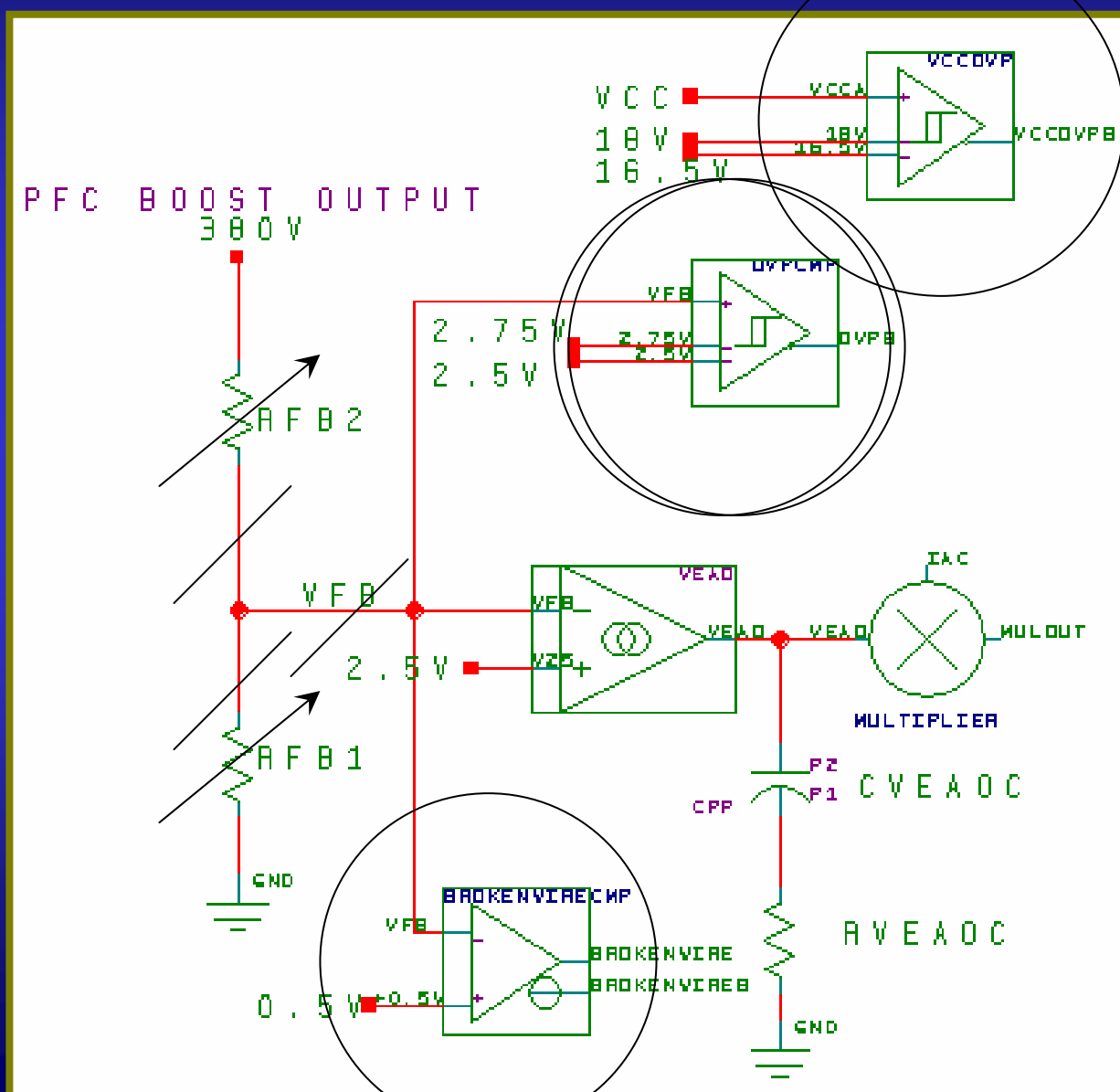
PFC Control: ICST



For CM6807,
 $\Delta V_{EAO} \sim 6V - 0.7V = 5.3V$

Veao (pin4) and Vfb (pin5)

PFC Control: ICST



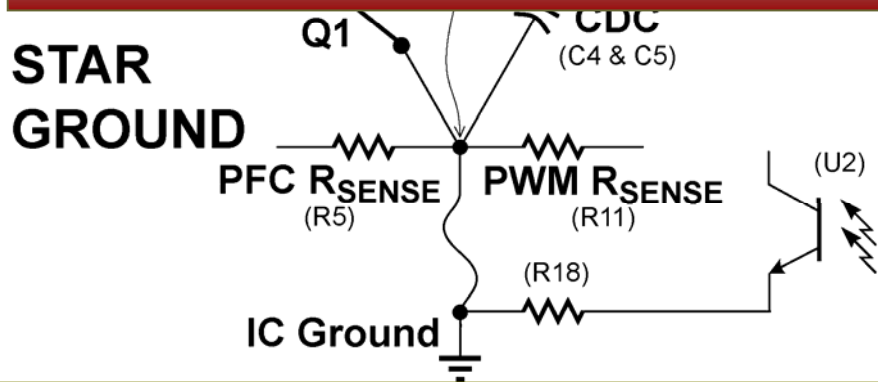
Easy to meet UL1950

GND (pin1)

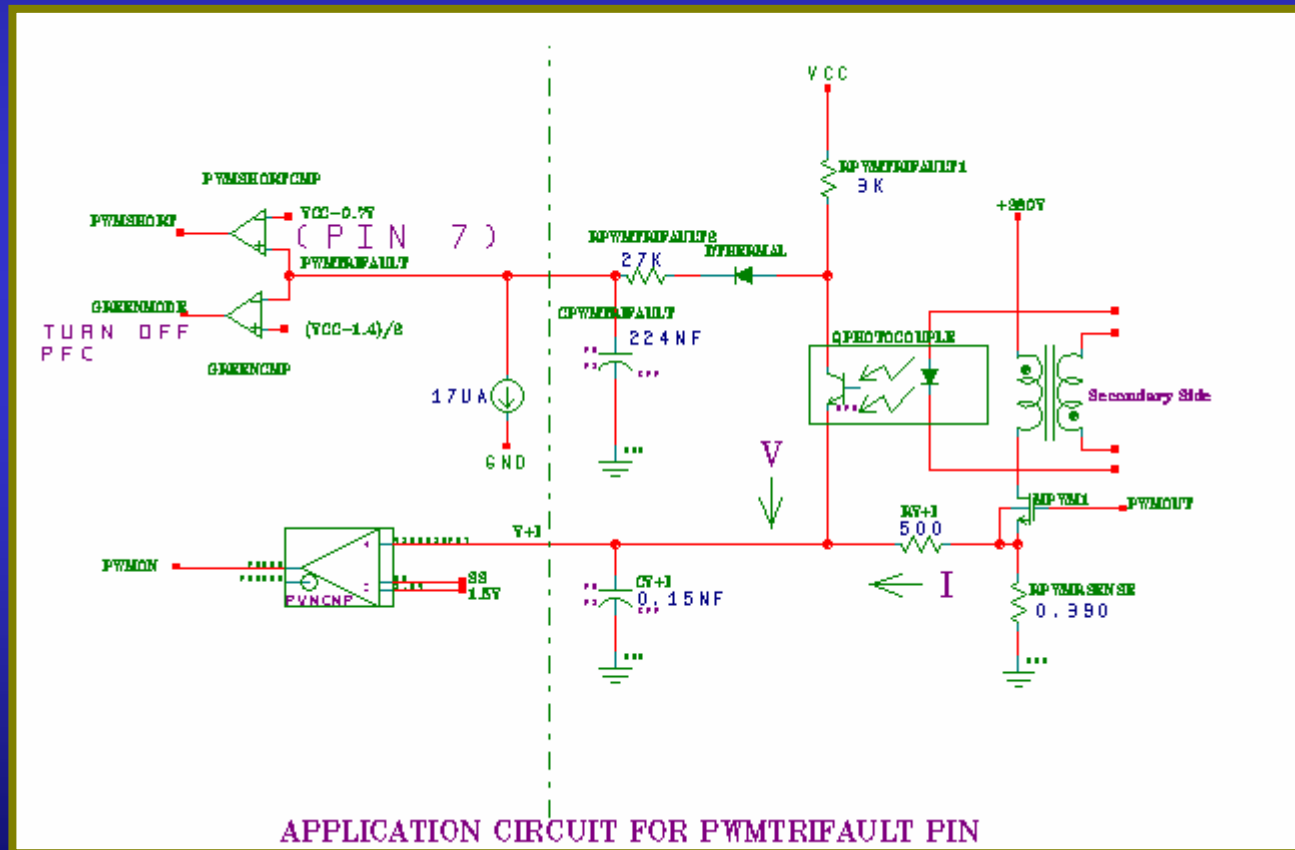
Layout Issues, in order of importance

- #1: R5 and R11 must be physically butted against one another, and their junction must be connected to the IC Ground pin. If there is switching current minimize the distance to chip gnd.
- #2: R18 (from the opto isolator) must be physically butted against the IC Ground pin.
- #3: C4
- #4: Q1

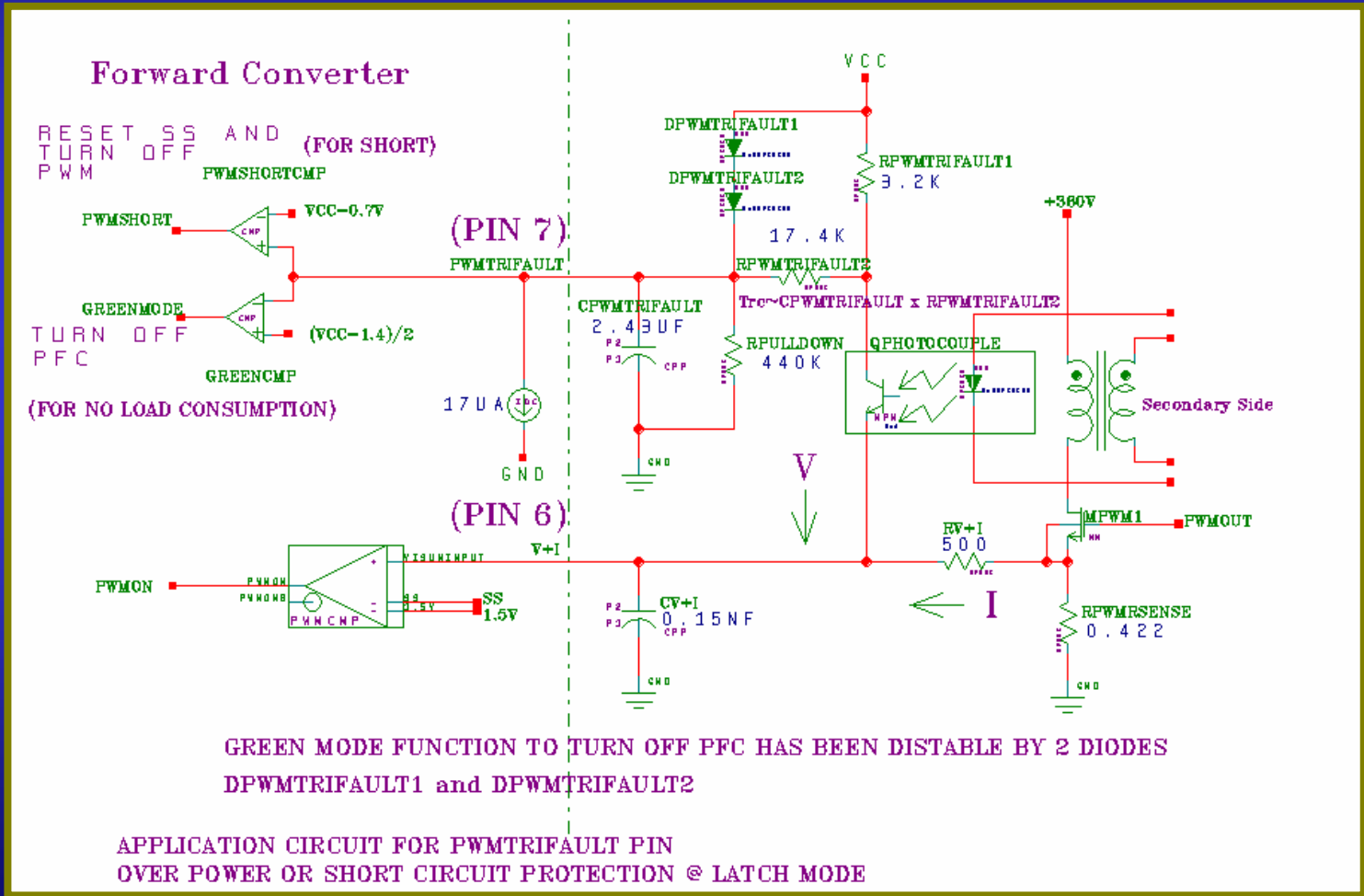
**The entire components
Related with V+I (pin 6)
have the highest priority**



V+I, (pin 6) and PWMtrifault, (pin 7)
For FlyBack Converter



V+I, (pin 6) and PWMtrifault, (pin 7)
for Forward Converter



CM6807
PFC + Stand By

For 85+
LCD TV or Desk Top